## **DISPLAY COMPONENTS**

## DATA SHEET

# **A41EFN40X**FS Hi-Bri colour picture tube

Product specification Supersedes data of 1996 Jun 17 File under Display Components, DC01 1999 Oct 18





## FS Hi-Bri colour picture tube

#### A41EFN40X

#### **FEATURES**

- 'Flatter' and 'squarer' screen
- In-line, hi-bi potential ART (Aberration Reducing Triode) gun
- · Hi-Bri technology
- Mask with corner suspension
- · Cd-free phosphors
  - Pigmented deep red
  - Sulphide green
  - Pigmented sulphide blue
- Fine pitch over entire screen
- · High gloss screen finish
- Quick-heating low-power cathodes
- Soft-flash
- Slotted shadow mask optimized for minimum moiré at 625 line systems
- · Internal magnetic shield
- · Internal multipole
- Reinforced envelope for mini-p mounting
- The tube is supplied with a deflection coil of the AT6050 series to form a self-converging and raster correction free assembly.

#### **QUICK REFERENCE DATA**

PARAMETER	TYP.	UNIT
Deflection angle	90	deg
Nominal useful screen diagonal	41	cm
Overall length	37	cm
Glass transmission	42	%
Neck diameter	22.9	mm
Heater voltage	6.15	V
Heater current	315	mA
Anode voltage	23	kV
Focus voltage	31% of anode voltage	
Mass	≈9	kg

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#### **ELECTRICAL DATA**

SYMBOL	PARAMETER	MIN.	TYP.	UNIT
Capacitances	·	•	•	
C <sub>a(m + m')</sub>	anode to external conductive coating, including rimband	1000	_	pF
$C_{kR}, C_{kG}, C_{kB}$	cathode of any gun to all other electrodes	_	4	pF
C <sub>g1</sub>	grid 1 to all other electrodes	_	15	pF
C <sub>g3</sub>	grid 3 (focus electrode) to all other electrodes	_	4	pF
Heating, indirect by	AC (preferably mains or line frequency) or DC			
V <sub>f</sub>	heater voltage	_	6.15	V
I <sub>f</sub>	heater current	_	315	mA
Resistance	·		•	
R <sub>rim</sub>	between rimband and external conductive coating	50	_	ΜΩ

#### **ELECTRO-OPTICAL DATA**

PARAMETER	VALUE
Electron gun system	unitized triple-aperture electrodes; Aberration Reducing Triode (ART)
Focus method	electrostatic
Focus lens	hi-bi potential
Deflection method	magnetic
Deflection angles	
diagonal	90°
horizontal	78°
vertical	60°

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#### **OPTICAL DATA**

PARAMETER	VALUE
Screen	metal-backed vertical phosphor stripes;
	phosphor lines follow glass contour
Screen finish	high gloss
Nominal useful screen dimensions	
diagonal	410.7 mm
horizontal axis	330.0 mm
vertical axis	250.1 mm
area	≈820 cm <sup>2</sup>
Phosphor alignment	see Fig.1
Phosphors	
red	pigmented europium activated rare earth
green	Cd-free sulphide type
blue	pigmented sulphide type
Persistence	medium short
Centre-to-centre distance of identical colour phosphor	≈0.59 mm
stripes at centre of screen	
Light transmission of face glass at centre of screen	42%
Luminance at screen centre; note 1	60 cd/m <sup>2</sup>

#### Note

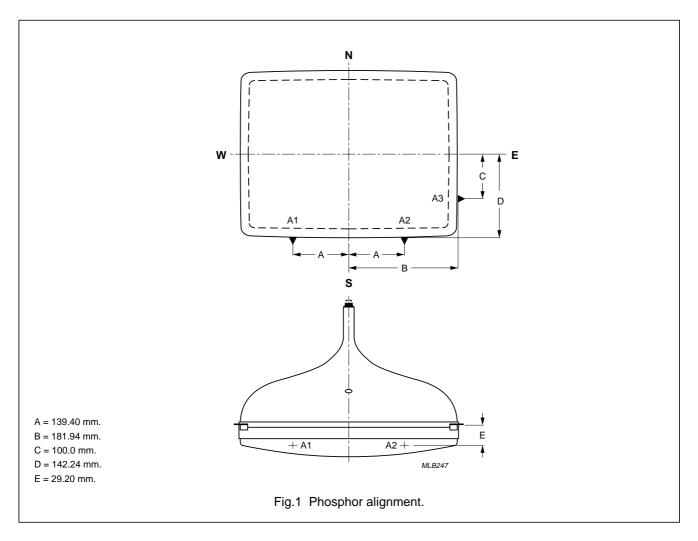
#### **Colour coordinates**

COLOUR	x	у
Red	0.630	0.330
Green	0.295	0.595
Blue	0.155	0.065

<sup>1.</sup> Tube settings adjusted to produce white D (x = 0.313, y = 0.329), focused raster, current density 0.4  $\mu$ A/cm<sup>2</sup>.

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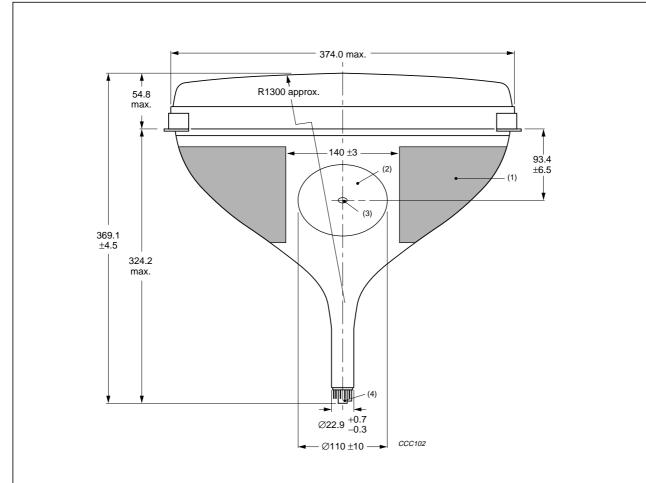
#### **MECHANICAL DATA**

See Figs 2 to 12.

PARAMETER	VALUE
Overall length	367.3 ±4.5 mm
Neck diameter	22.9 +0.7/–0.3 mm
Bulb dimensions	
diagonal	<443.6 mm
width	<370.8 mm
height	<295.0 mm
Base	Base JEDEC B8-294
Anode contact	small cavity contact JEDEC J1-21; IEC 60067-III-2
Mounting position	anode contact on top
Implosion protection	shrunk-on rimband with integral mounting lugs
Mass	≈9 kg

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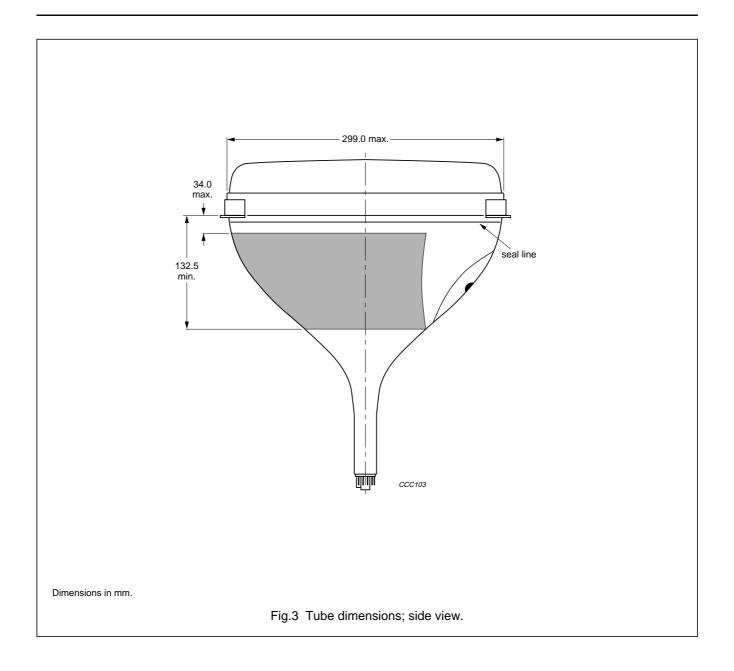
#### Dimensions in mm.

- (1) The configuration of the outer conductive coating may differ, but will contain the contact area as shown.
- (2) To clean this area, wipe only with a soft lint-free cloth.
- (3) Small cavity contact JEDEC J1-21; IEC 60067-III-2.
- (4) The socket for this base should not be rigidly mounted, it should have flexible leads and be allowed to move freely. After mounting the tube in the cabinet, note that the position of the base can fall within a circle having a diameter of max. 30 mm concentric with an imaginary tube axis.

Fig.2 Tube dimensions; top view.

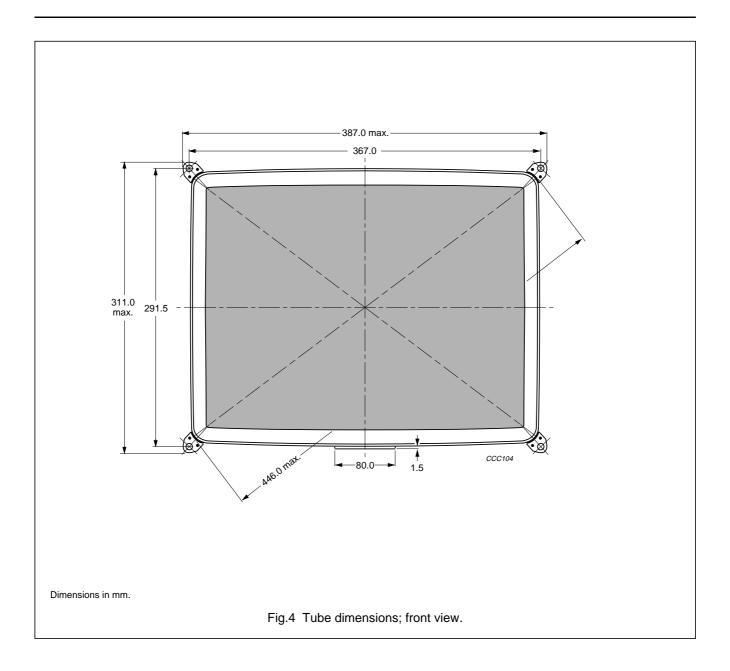
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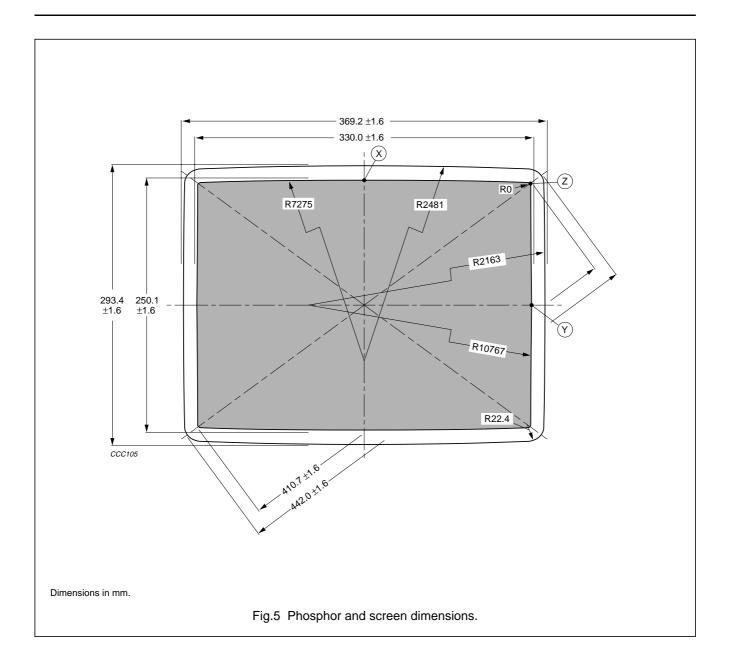
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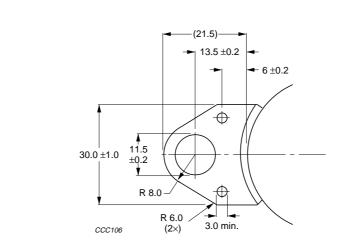
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## FS Hi-Bri colour picture tube

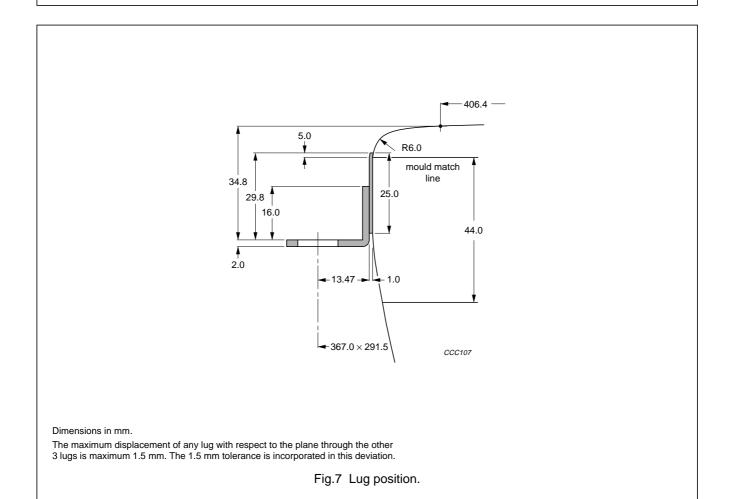
#### A41EFN40X



Dimensions in mm.

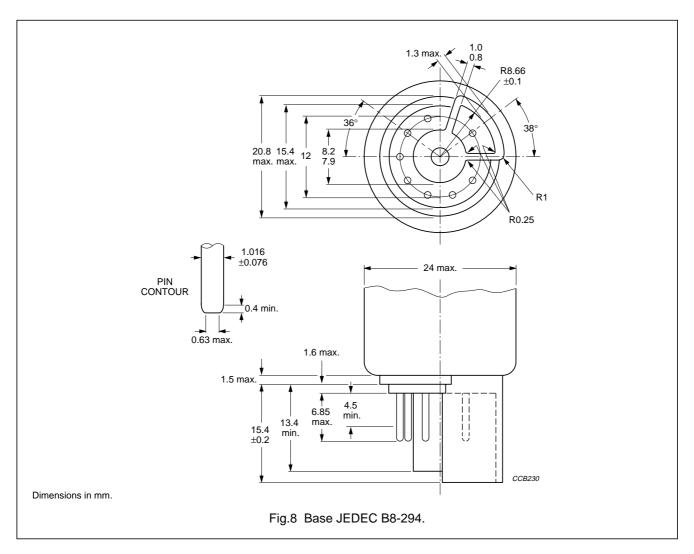
The position of the mounting screw in the cabinet must be within a circle of 8 mm diameter drawn around the true geometrical positions, i.e. the corners of a rectangle of 367.0 mm  $\times$  291.5 mm.

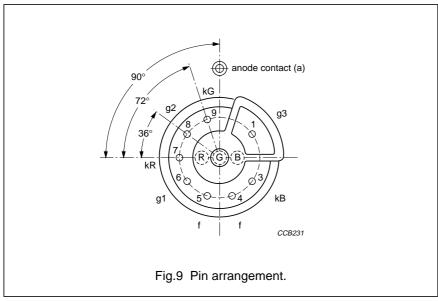
Fig.6 Lug dimensions.



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Remarks: to Figs 8 and 9.

The socket for this base should not be rigidly mounted, it should have flexible leads and be allowed to move freely. After mounting the tube in the cabinet, note that the position of the base can fall within a circle having a diameter of max. 30 mm concentric with an imaginary tube axis.

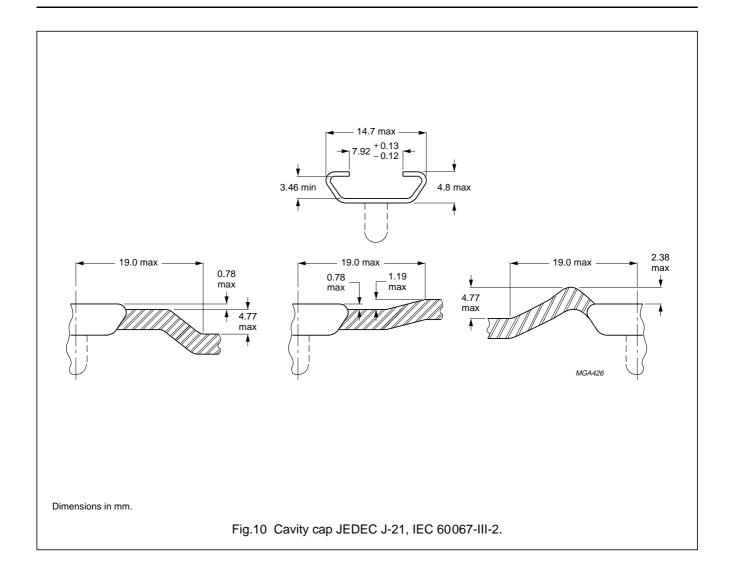
The mass of the mounting socket assembly should not exceed 150 g.

Maximum permissible torque on the tube neck is 0.04 Nm.

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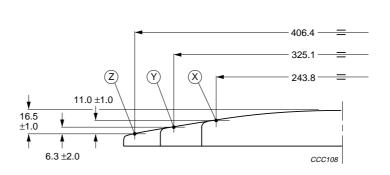
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Dimensions in mm.

The X, Y and Z reference points are located on the outside surface of the face plate at the intersection of the minor, major and diagonal screen axis respectively.

The distance Z from any point on the screen to the centre can be calculated using the following formula:

 $R_1 = 1370$ 

 $R_2 = 1100$ 

 $X_A = 90.01$ 

 $X_{B} = 17.74$ 

 $X_X \; = \; \sqrt{X^2 + Y^2}$ 

 $X_B = X_A - \frac{R_2}{R_1} \times X_A$ 

 $Z_A = R_1 - \sqrt{R_1^2 - X_A^2}$ 

 $Z_B = R_1 - R_2 - Z_C$ 

 $Z_C = (R_1 - Z_A) \times \frac{X_B}{X_A}$ 

if  $X_X < X_A$  then  $Z = R_1 - \sqrt{{R_1}^2 - {X_X}^2}$  else  $Z = Z_B + R_2 - \sqrt{{R_2}^2 - ({X_X} - {X_B})^2}$ 

Fig.11 Screen reference points.

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Sagittal heights

Sagittal heights of the useful screen measured with respect to the end of the diagonal axis.

NOMINAL USEFUL SCREEN (NUS)			3 n	nm INSIDE N	NUS	5 mm OUTSIDE NUS			
COORD	INATES	SAGITTAL	COORD	INATES	SAGITTAL	COORD	INATES	SAGITTAL	
Х	Υ	HEIGHT	Х	Υ	HEIGHT	Х	Υ	HEIGHT	
(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	
0.0 <sup>(1)</sup>	125.1	10.9	0.0	122.1	10.5	0.0	130.1	11.6	
10.0	125.1	10.8	10.0	122.1	10.4	10.0	130.1	11.5	
20.0	125.0	10.7	20.0	122.0	10.3	20.0	130.0	11.4	
30.0	125.0	10.5	30.0	122.0	10.1	30.0	130.0	11.2	
40.0	125.0	10.3	40.0	122.0	9.8	40.0	130.0	11.0	
50.0	124.9	9.9	50.0	121.9	9.5	50.0	129.9	10.6	
60.0	124.8	9.5	60.0	121.9	9.1	60.0	128.8	10.2	
70.0	124.7	9.0	70.0	121.7	8.5	70.0	129.7	9.7	
80.0	124.6	8.4	80.0	121.6	8.0	80.0	129.6	9.1	
90.0	124.5	7.7	90.0	121.5	7.3	90.0	129.5	8.4	
100.0	124.4	6.9	100.0	121.4	6.5	100.0	129.4	7.6	
110.0	124.2	6.1	110.0	121.2	5.7	110.0	129.2	6.8	
120.0	124.1	5.2	120.0	121.1	4.8	120.0	129.1	5.9	
130.0	123.9	4.1	130.0	120.9	3.7	130.0	128.9	4.8	
140.0	123.7	3.0	140.0	120.7	2.6	140.0	128.7	3.7	
150.0	123.5	1.9	150.0	120.5	1.5	150.0	128.5	2.5	
160.0	123.3	0.6	160.0	120.3	0.2	160.0	128.3	1.3	
164.3 <sup>(2)</sup>	123.2	0.0	161.3	120.3	0.0	169.2	128.1	0.0	
164.3	120.0	0.3	_	_	_	169.3	120.0	0.8	
164.4	110.0	1.2	161.4	110.0	1.0	169.4	110.0	1.8	
164.5	100.0	2.1	161.5	100.0	1.8	169.5	100.0	2.7	
164.6	90.0	2.9	161.6	90.0	2.6	169.6	90.0	3.4	
164.7	80.0	3.6	161.7	80.0	3.3	169.7	80.0	4.1	
164.8	70.0	4.2	161.8	70.0	3.9	169.8	70.0	4.8	
164.8	60.0	4.8	161.8	60.0	4.5	169.8	60.0	5.3	
164.9	50.0	5.2	161.9	50.0	4.9	169.9	50.0	5.7	
164.9	40.0	5.6	161.9	40.0	5.3	169.9	40.0	6.1	
164.9	30.0	5.9	161.9	30.0	5.5	169.9	30.0	6.4	
165.0	20.0	6.1	162.0	20.0	5.8	170.0	20.0	6.6	
165.0	10.0	6.2	162.0	10.0	5.9	170.0	10.0	6.7	
165.0 <sup>(3)</sup>	0.0	6.2	162.0	0.0	5.9	170.0	0.0	6.7	

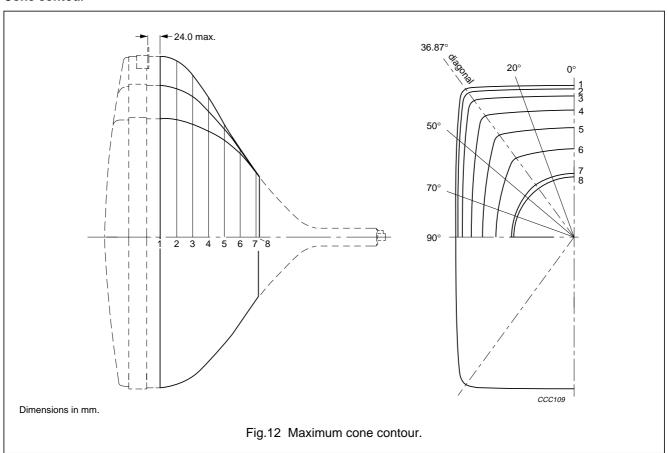
#### **Notes**

- 1. End of short axis.
- 2. End of diagonal axis.
- 3. End of long axis.

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#### Cone contour



#### Cone contour data

	NOMINAL DISTANCE	MAXIMUM DISTANCE FROM TUBE AXIS (mm)										
SECTION	FROM SECTION 1 (mm)	<b>0</b> °	10°	<b>20</b> °	30°	36.87°	40°	50°	60°	70°	80°	90°
1	0.0	184.3	186.9	195.1	210.0	221.0	217.9	187.3	167.2	154.9	148.2	146.1
2	20.0	179.8	182.1	189.2	201.1	209.6	207.2	181.5	162.5	150.6	144.1	142.1
3	40.0	169.9	171.6	176.4	183.5	186.6	185.2	169.0	153.5	143.2	137.4	135.5
4	60.0	154.8	155.8	158.5	161.7	162.0	160.9	152.4	142.1	134.3	129.6	128.1
5	80.0	134.1	134.7	136.1	137.1	136.6	135.9	132.2	127.2	122.6	119.5	118.4
6	100.0	109.9	110.2	110.6	110.6	110.3	110.0	108.6	106.9	105.1	103.7	103.2
7	120.0	82.4	82.5	82.7	82.7	82.6	82.6	82.3	81.9	81.5	81.1	80.9
8	124.8	75.4	75.4	75.4	75.5	75.5	75.4	75.4	75.3	75.3	75.2	75.2

#### **HANDLING**

During shipment and handling the tube should not be subjected to accelerations greater than 350 m/s<sup>2</sup> in any direction (at pulse  $\leq$ 10 ms).

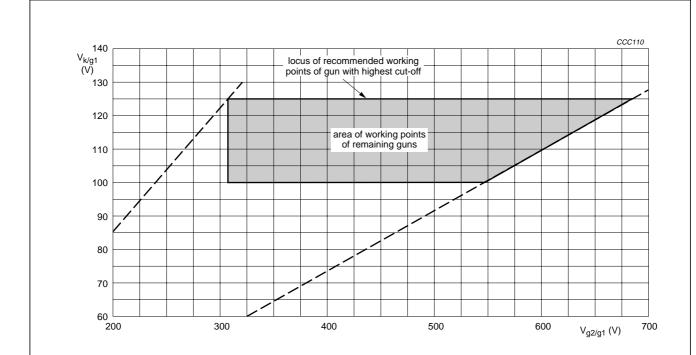
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#### **OPERATING DATA**

The voltages are specified with respect to grid 1.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Va	anode voltage		_	23	_	kV
$V_{g3}$	grid 3 (focus electrode) voltage		6.7	_	7.6	kV
$V_{g2}$	grid 2 voltage	for spot cut-off voltage $V_k = 125 \text{ V}$	310	_	685	V
V <sub>f</sub>	heater voltage	operating	_	6.15	_	V



Grid 2 voltage ( $V_{g2}$ ) adjusted for highest gun spot cut-off voltage  $V_k \,=\, 125 \; V.$ 

Remaining guns adjusted for spot cut-off by means of cathode voltage.

 $V_{g2}$  range: 310 to 685 V.  $V_k$  range: 100 to 125 V. Adjustment procedure:

Set cathode voltage  $(V_k)$  for each gun at 125 V; increase the grid 2 voltage  $(V_{g2})$  from approximately 300 V to the value at which one of the colours becomes just visible. Now decrease the cathode voltage of the remaining guns so that the other colours become visible.

Fig.13 Spot cut-off design chart.

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#### **CHASSIS DESIGN VALUES**

The values are valid for anode voltages between 20 and 27.5 kV. The voltages are specified with respect to grid 1.

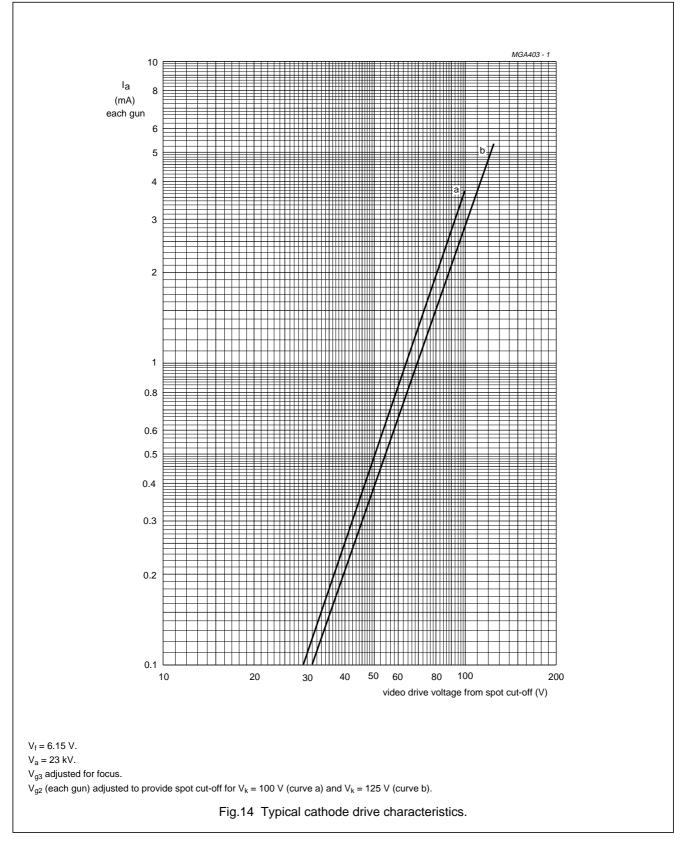
SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
$V_{g3}$	grid 3 (focus electrode) voltage as a percentage of anode voltage		29	_	33	%
V <sub>g2</sub> and V <sub>k</sub>	grid 2 voltage and cathode voltage	for visual extinction of focused spot	s	ee Fig.1	13	
$\Delta V_k$	difference in cut-off voltage between guns in any tube			st value ighest v		
V <sub>f</sub>	heater voltage	operating	_	6.15	_	V
	video drive characteristics		note	1 and F	ig.14	
I <sub>g3</sub>	grid 3 (focus electrode) current		-2	_	+2	μΑ
I <sub>g2</sub>	grid 2 current		-2	_	+2	μΑ
I <sub>g1</sub>	grid 1 current	under cut-off conditions	-2	_	+2	μΑ
R <sub>ins</sub>	insulation resistance	each cathode to grid 1 and heater	50	_	_	МΩ
Anode curr	ents to produce white of 6500 K + 7	7 MPCD (CIE coordinates: x = 0.313	y = 0.3	29)		
PERCENTAGE	OF THE TOTAL ANODE CURRENT SUPPL	IED BY EACH GUN (TYPICAL)				
	red gun		_	41.3	_	%
	green gun		_	34.4	_	%
	blue gun		_	24.3	_	%
RATIO OF AN	ODE CURRENTS		•			•
	red gun to green gun		0.85	1.20	1.55	
	red gun to blue gun		1.20	1.70	2.20	
	blue gun to green gun		0.40	0.70	1.00	

#### Note

<sup>1.</sup> For optimum picture performance it is recommended that the cathodes are not driven below +1 V with respect to grid 1.

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#### LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 60134). Voltages are specified with respect to grid 1.

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
Va	anode voltage	notes 1 and 2	20(3)	27.5 <sup>(4)</sup>	kV
la	long-term average current for three guns	note 5	_	750	μΑ
$V_{g3}$	grid 3 (focus electrode) voltage		_	11	kV
V <sub>g2</sub>	grid 2 voltage		_	1000	V
V <sub>f</sub>	heater voltage	note 6	5.7	6.6 <sup>(4)</sup>	V
Cathode v	roltage			•	
V <sub>k</sub>	positive	operating	_	250	V
		during blanking	_	400	V
V <sub>k</sub>	positive operating cut-off		_	200	V
V <sub>k</sub>	negative		_	0	V
$V_{kp}$	negative peak		_	-2	V
Cathode t	o heater voltage		•		•
V <sub>kf</sub>	positive		_	250	V
V <sub>kfp</sub>	positive peak		_	300	V
V <sub>kf</sub>	negative		_	0	V
$V_{kfp}$	negative peak		_	-50	V
Circuit va	lues		•	•	•
R <sub>g3</sub>	grid 3 circuit resistance		_	70	ΜΩ
R <sub>g2</sub>	grid 2 circuit resistance		_	7	ΜΩ
R <sub>g1k</sub>	grid 1 to cathode circuit resistance (each gun)		_	750	kΩ

#### **Notes**

- 1. During adjustment on the production line this value is likely to be surpassed considerably. It is therefore strongly recommended to first make the necessary adjustments for normal operation without the picture tube.
- 2. The picture tube does not emit X-radiation above 1  $\mu$ Sv/h when operated with anode voltage of 27.5 kV and an anode current of 1 mA.
- 3. Operation of the tube at lower voltages impairs the luminance and resolution and may impair the convergence.
- 4. This value is an absolute maximum.
- 5. The short-term average anode current should be limited by circuitry to 1000 μA.
- 6. For maximum cathode life and optimum performance it is recommended that the heater supply is designed for 6.15 V at average beam current, for most applications this equals 6.3 V at zero beam current.

#### **BEAM CENTRING**

Maximum centring error is 3 mm in any direction after colour purity, static convergence and horizontal centre line correction (measured with deflection coils at nominal position).

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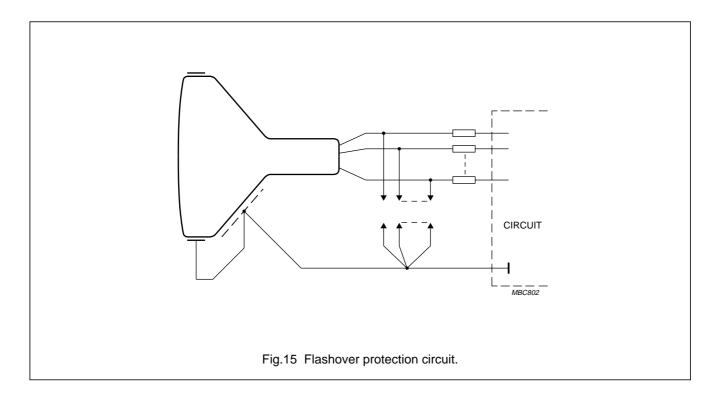
#### **FLASHOVER PROTECTION**

With the high voltage used with this tube (max. 27.5 kV) internal flashovers may occur. As a result of Soft-Flash technology these flashover currents are limited to approximately 60 A offering higher reliability, optimum circuit protection and component savings.

Primary protective circuitry using properly grounded spark gaps and series isolation resistors (preferably carbon composition) is still necessary to prevent tube damage. The spark gaps should be connected to all picture tube electrodes at the socket in accordance with Fig.15; they are not required on the heater pins. No other connections between the outer conductive coating and the chassis are permissible. The spark gaps should be designed for a breakdown voltage at the focus electrode (g3) of  $12 \text{ kV} (1.5 \times \text{V}_{g3} \text{ max. at V}_{a} = 25 \text{ kV})$ , and 2 kV at the other electrodes, at an atmospheric pressure of 100 kPa.

The values of the series isolation resistors should be as high as possible (min.  $1.5~\mathrm{k}\Omega$ ) without causing deterioration of the circuit performance. The resistors should be able to withstand an instantaneous surge of 20 kV for the focusing circuit and 12 kV for the remaining circuits without arcing.

Additional information is available on request.

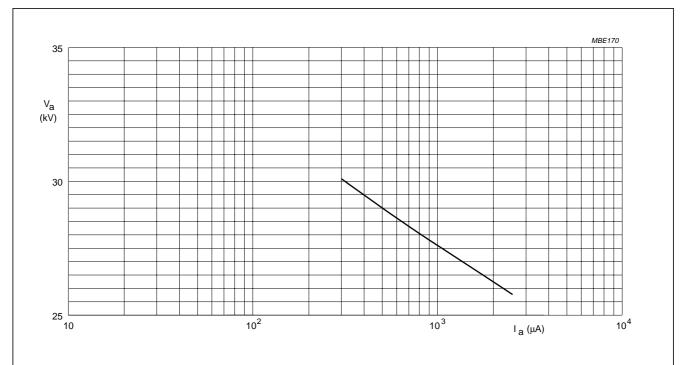


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#### X-RADIATION

The tube does not emit X-radiation above 1  $\mu$ Sv/h when operated at 27.5 kV and 1 mA.



The X-radiation emitted will also not exceed 1  $\mu$ Sv/h for anode voltage and current combinations shown in the iso-exposure-rate limit curve.

Fig.16 1  $\mu$ Sv/h iso-exposure-rate limit curve.

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#### **DEGAUSSING**

The picture tube is provided with an internal magnetic shield. This shield and the shadow mask with its suspension system may be provided with an automatic degaussing system, consisting of one magnetic coil winding mounted on the cone of the picture tube.

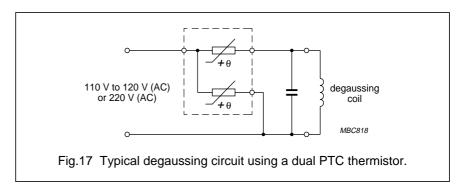
For proper degaussing an initial magnetomotive force (MMF) of 600 ampere-turns is required in the coil. This MMF must be gradually decreased (maximum 30% per half period) by appropriate circuitry. To prevent beam landing disturbance by line frequency currents induced in the degaussing coils, this coil should be shunted by a capacitor of sufficiently high value. In steady state, no significant MMF should remain in the coil (≤0.6 ampere-turns).

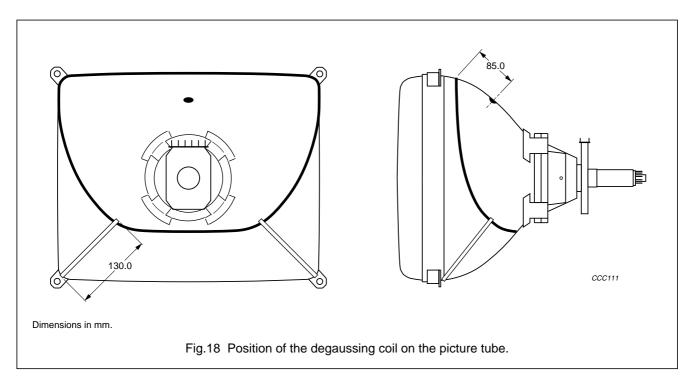
If single-phase power rectification is employed in the TV circuitry, provision should be included to prevent asymmetric distortion of the AC voltage applied to the degaussing circuit due to high DC inrush currents.

An example of a degaussing circuit and coil data is given in Fig.17 and Table "Degaussing coil data".

#### Degaussing coil data

PARAMETER	110/120 V (AC) MAINS	220/240 V (AC) MAINS	UNIT
Circumference	113	113	cm
Number of turns	70	120	
Copper wire diameter	0.50	0.36	mm
Resistance	6.8	23.5	Ω
Catalogue number of an appropriate dual PTC thermistor	2322 662 96013	2322 662 96009	





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#### **DEFINITIONS**

Data sheet status	
Objective specification	This data sheet contains target or goal specifications for product development.
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.
Product specification	This data sheet contains final product specifications.
Limiting values	

Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 60134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

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